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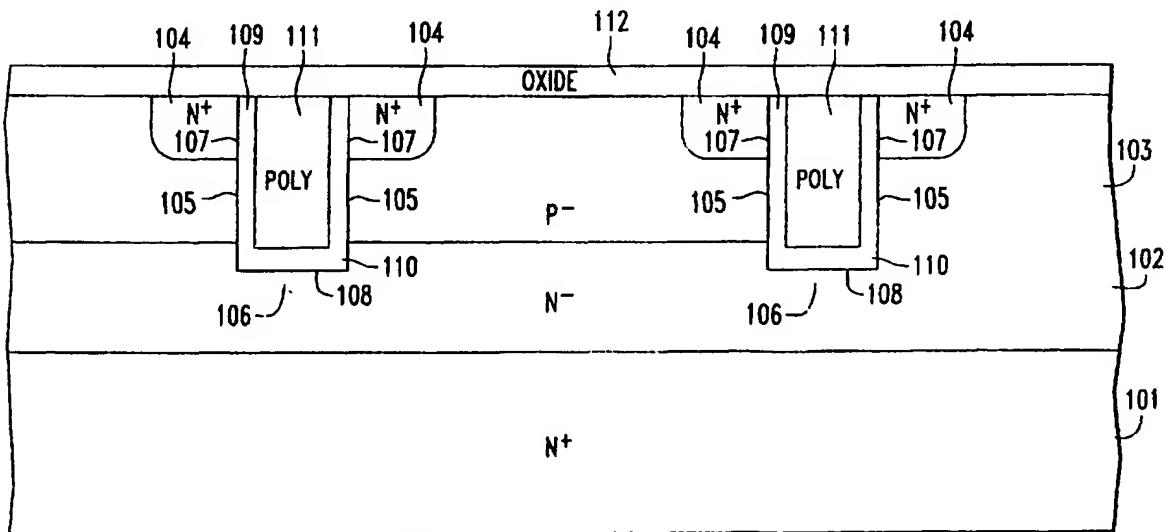
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### (54) Improved trench MOS gate device and method of producing the same

(57) A trench MOS gate device that comprises a trench whose floor and sidewalls include layers of dielectric material, having a controlled thickness dimension. These thickness dimensions are related by a controlled floor:sidewall layer thickness ratio, which is established by individually controlling the thickness of each of the floor and sidewall dielectric layers. This floor to sidewall layer thickness ratio is at least 1 to 1, and preferably at least 1.2 to 1. A process for forming a

trench MOS gate device comprises etching a trench in a silicon device wafer and forming layers of dielectric material on the trench floor and on the sidewalls, each layer having a controlled thickness dimension, related by a controlled floor to sidewall layer thickness ratio that is preferably at least 1 to 1. When silicon dioxide is employed as the dielectric material, the layers preferably comprise a composite of thermally grown and deposited silicon dioxide.



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FIG. 1



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## EUROPEAN SEARCH REPORT

Application Number

EP 97 40 0624

DOCUMENTS CONSIDERED TO BE RELEVANT		
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim
X	US 4 967 245 A (COGAN ADRIAN I ET AL) 30 October 1990 * column 3 *	1-7,10, 11
X	US 4 992 390 A (CHANG HSUEH-RONG) 12 February 1991 * the whole document *	1-7,10, 11 8-13
Y	US 5 016 068 A (MORI KIYOSHI) 14 May 1991 * column 6, line 26 - line 30 *	8-13
X	US 5 424 231 A (YANG SHENG-HSING) 13 June 1995 * abstract; figures *	1-7,10, 11
X	PATENT ABSTRACTS OF JAPAN vol. 013, no. 483 (E-839), 2 November 1989 & JP 01 192174 A (HITACHI LTD), 2 August 1989 * abstract *	1-7,10, 11
X	PATENT ABSTRACTS OF JAPAN vol. 018, no. 161 (E-1526), 17 March 1994 & JP 05 335582 A (OMRON CORP), 17 December 1993 * abstract *	1,2,6,7
The present search report has been drawn up for all claims		
Place of search	Date of completion of the search	Examiner
THE HAGUE	5 August 1998	Mimoun, B
CATEGORY OF CITED DOCUMENTS		
X : particularly relevant if taken alone	T : theory or principle underlying the invention	
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